

# Revolutionizing Manufacturing: The Impact of Cutting-Edge Technologies

Nik Tehrani, Ph.D.

Aviation and Technology Department, San Jose State University

## Abstract

Among the new technologies currently positively used in manufacturing are augmented reality/virtual reality, 3D Printing, artificial technology, and nanotechnology. An AR|HUD system displays perspective-accurate surrounding information for a user to visualize 3D. Digital instructions are more detailed due to workers being allowed to see moving digital pieces being projected onto the work surface, reducing errors and stress. Industry 4, also referred to as the Fourth Industrial Revolution or 4I, is the next phase in the digitization of the manufacturing sector. Personalization and customization of products can be easily enabled with the low-volume production capabilities offered by on-demand additive manufacturing, creating an object by building it one layer at a time. Burst pressure tests on small numbers of products can identify weak points in product materials that could compromise performance, quality, or safety.

AI is designed to accomplish tasks without explicit programming instructions. Nanotechnology is manipulating matter on a near-atomic scale to create new structures, devices, and materials.

## Keywords

Augmented reality/virtual reality, 3D Printing, Industry 4, Fourth Industrial Revolution or 4I, artificial technology, nanotechnology, autonomous vehicles, additive manufacturing, burst tests., AI technology, nanotechnology.

## Introduction

Manufacturing is a vast industry using machinery to produce items on a large scale. It has evolved by implementing innovative technology to improve efficiency, safety, and quality which will impact costs. These new technologies include augmented reality/virtual reality, 3D Printing, artificial technology, and nanotechnology. Such technologies are currently used in manufacturing, with the expectation of developing increased uses as they evolve and become more accessible to implement. The question is, how will these technologies positively affect the manufacturing industry?

## AR/VR in Manufacturing

Augmented Reality (AR) integrates digital information into the user's environment in real-time. Digital work instruction, quality assurance, and proper AR glasses may be used in manufacturing when implemented into a machine learning-based AR/Head-Up Display (HUD) system<sup>(1)</sup>. An AR|HUD system displays perspective-accurate surrounding information for a user to visualize 3D and is now being manufactured for such products as autonomous vehicles<sup>(2)</sup>.

The advantage of digital work instructions is that they can be used in conjunction with the increased use of AR in manufacturing. This will allow workers to stay on task more easily without being distracted by the project. These instructions are more detailed due to workers being allowed to see moving digital pieces being projected onto the work surface, reducing errors and stress. Another valuable aspect of AR is sharing what a worker sees with an outside source, allowing for more accurate knowledge transfer<sup>(1)(3)</sup>.

Quality assurance is a key benefit AR advantage in manufacturing; this will allow for the inspection of manufactured pieces throughout the entire process instead of just at the end<sup>(2)</sup>. The result is

higher quality products with lower defect rates due to more products meeting production standards. Paired with machine learning, it will identify common errors and offer solutions such as wire placement or proper torque which will provide information to facilitate closed loop improvements.

Virtual reality is a simulated environment where a user can explore an environment as if physically present. Virtual reality can ease floor planning, such as maximizing productivity and efficiency when engineering a new plant or altering an existing one<sup>(3)</sup>. VR creates a virtual space to set up machines and other aspects of the factory floor so workers can interact with it on a virtual level. This allows planners to create the best layout without setting up a factory floor. Without VR, costs can be incurred if there are unexpected delays or production line shutdowns, however temporary<sup>(3)</sup>.

The most impactful contribution VR brings to the manufacturing industry is training. A skill gap reduces qualified workers in manufacturing jobs and open positions due to an unskilled workforce. On-the-job training can be inconsistent and counterproductive due to production slowdown and ensures that safety standards are being met. Conversely, training new workers in a virtual environment diminishes production slowdown and increases the process of on boarding new hires more quickly and safely<sup>(4)(5)</sup>.

### 3D Printing

3D printing technology and its material supply chain have changed many industries, such as medical care, aerospace, automobiles, and national defense. 3D printing technology allows designers the freedom to experiment when creating parts to reduce potential fault points. 3D allows aircraft manufacturers to be flexible when producing products to shorten production cycles<sup>(4)</sup>.

### 3D Printing Trends

3D printing technology will create three major trends to significantly impact all aspects of manufacturing and the development of other industries:

1. Personalization and customization of products can be easily enabled with the low-volume production capabilities offered by on-demand additive manufacturing, creating an object by building it one layer at a time <sup>(4)(5)</sup>. Additive manufacturing utilizes materials such as polymers, metals, ceramics, foams, gels, and biomaterials<sup>(5)</sup>. 3D Printing makes the manufacturer more flexible in response design by presenting a small number of the same products to the public. Also, burst pressure tests on small numbers of products can be utilized to identify weak points in product materials that could compromise performance, quality, or safety <sup>(6)(7)(8)</sup>. With this feedback, product design and innovation can be more cost-effective.
2. The 3D printing technology leads the digital transformation of the industrial 4.0 era. Industry 4, also referred to as the Fourth Industrial Revolution or 4I, is the next phase in the digitization of the manufacturing sector. It is motivated by disruptive trends, including increased of data and connectivity, human-machine interaction, analytics, and robotics advances <sup>(4)</sup>. 4I is a pure digital technology because no molds or fixtures are required, and it has abolished or reduced the cost of switching positions and printers<sup>(3)(4)</sup>. 3D printing technology stores easily accessible digital files in the cloud, reducing the space occupied by large quantities of physical parts that cannot be used in the warehouse and lowering storage costs<sup>(4)</sup>.
3. 3D printing technology allows manufacturers to combine the physical supply chain and digital threads, from the concept of product design throughout the entire product life cycle, to manage the product more efficiently<sup>(9)</sup>. With a digital manufacturing system, the manufacturing task files can be sent anywhere. This decentralized manufacturing can make the supply chain more collaborative, transparent, and efficient. If natural disasters occur, 3D printing technology can also be self-corrected to restore normal operations, advancing faster than traditional manufacturing. 3D Printing will eventually become more simplified so files can be easily extracted for printing products at home<sup>(4)</sup>.

The future of 3D printing technology lies in materials<sup>(4)</sup>. 3D printing technologies merged with materials that can transform shape memory with self-healing capabilities have the potential for quickly manufacturing dynamic structures for a broad range of applications<sup>(4)</sup>. The development of the 3D industry will depend upon a combination of high equipment costs, material issues, and closed eco systems, which could be a significant obstacle. Among the myriad types of 3D printing materials available, only some can meet all quality and regulatory requirements for every sector. Each industry has its own material needs and must create corresponding solutions for various problems<sup>(4)</sup>.

### **AI in Manufacturing**

AI is designed to accomplish tasks without explicit programming instructions. Rather than being told explicitly what to do, it utilizes a framework that allows it to learn in its own way. Problem-solving is done using different algorithms of input data algorithms, then receiving feedback, similar to human task learning<sup>(10)</sup>. AI can be used in manufacturing in many ways. AI can be used to detect objects and classify them into different categories, which is necessary for quality control<sup>(11)</sup>. Sensors and visual data can detect production abnormalities to increase the manufacturing process while maintaining quality control standards. AI uses past and present data to detect subtle differences in behavior to provide decision-maker predictions and prevent manufacturing process delays. Since AI uses data sets built over time to provide supervised regression and pattern recognition to stay ahead of issues, AI can monitor large and complex supply chains involving numerous suppliers. AI can maintain inventory levels, track shipments to monitor delays, and identify failures in manufacturing<sup>(10)</sup>.

### **Nanotechnology**

Nanotechnology can be used in many manufacturing fields and has already been implemented for medical, commercial, and environmental uses. Nanotechnology is the manipulation of matter on a near-atomic scale to create new structures, devices, and materials. A desirable aspect of nanotechnology is that materials with different properties can become flexible, i.e., melting points can be improved, fluorescence changes, magnetic permeability, chemical reactivity, and electrical conductivity. Commercially, carbon nanotubes are used on bike frames, sailboats, and aircraft components to make lighter and more durable products. Nanobots are already being used in the medical and environmental fields, with the possibility of nanobots assisting with drug delivery and tissue regeneration<sup>(12)(13)</sup>.

### **Conclusion**

The synergy of new and emerging technologies such as AR/VR, 3D printing, AI, and nanotechnology is undergoing intense changes. These technologies are creating a future in which precision, customization, and sustainability will revolutionize manufacturing processes. Material compatibility, cost, and ecosystem integration technologies will propel the manufacturing industry to a new era of opportunities.

### **References**

1. Biswas, M., Xu, S. (2015). World Fixed Augmented-Reality HUD for Smart Notifications. Society for Information Display. Retrieved from <https://doi.org/10.1002/sdtp.10271>
2. Murugan, S., Sampathkumar, A., Kanaga Suba Raja, S., Ramesh, S., Manikandan, R., Gupta, D. (2022). Autonomous Vehicle Assisted by Heads up Display (HUD) with Augmented Reality Based on Machine Learning Techniques. In: Hassanien, A.E., Gupta, D., Khanna, A., Slowik, A. (eds) Virtual and Augmented Reality for Automobile Industry: Innovation Vision and Applications. Studies in Systems, Decision and Control, vol 412. Springer, Cham. [https://doi.org/10.1007/978-3-030-94102-4\\_3](https://doi.org/10.1007/978-3-030-94102-4_3)

3. Brooks, C. (n.d.). How VR technology is Changing Manufacturing. business.com. Retrieved December 4, 2022. Retrieved from <https://www.business.com/articles/virtual-reality-changing-manufacturing/>
4. McKinsey & Co. (2023). What are Industry 4.0, the Fourth Industrial Revolution, and 4IR? Retrieved from <https://www.mckinsey.com/featured-insights/mckinsey-explainers/what-are-industry-4-0-the-fourth-industrial-revolution-and-4ir>
5. Ryan, K., Down, M., Banks, C. Future of additive manufacturing: Overview of 4D and 3D printed smart and advanced materials and their applications. Elsevier. Retrieved from <https://doi.org/10.1016/j.cej.2020.126162>
6. Linke, R. (2017). Additive manufacturing. MIT Management. Retrieved from <https://mitsloan.mit.edu/ideas-made-to-matter/additive-manufacturingexplained#:~:text=What%20is%20additive%20manufacturing%3F,the%20final%20product%20is%20complete.>
7. Jabil. (2023). The Future of 3D Printing: Five Predictions. Retrieved from <https://www.jabil.com/blog/future-of-3d-printing-additive-manufacturing-looks-bright.html>
8. Industrial Physics. (2023). Burst testing. Retrieved from <https://industrialphysics.com/applications/burst-testing/>
9. Hastings, W. (2021). What is a digital thread? PTC. Retrieved from <https://www.ptc.com/en/blogs/corporate/what-is-a-digital-thread>
10. Zeba, G., Dabi, M., Mirjana Čiča, M., Dai, T., Yalcin, H. (2021). Technological forecasting and social change. Technology mining: Artificial intelligence in manufacturing. Elsevier. Volume 171, October 2021, 120971
11. Fogg, E. (2021). Quality assurance in manufacturing: everything you need to know. Machine Metrics, Quality Assurance. Retrieved from <https://www.machinemetrics.com/blog/quality-assurance>
12. NIH. (2023). Nanotechnology at NIH. Research and Training. Retrieved from <https://doi.org/10.1016/j.techfore.2021.120971>
13. National Nanotechnology Initiative. (2023). Applications of Nanotechnology. Retrieved from <https://www.nano.gov/about-nanotechnology/applications-nanotechnology>